



**CUSTOMER INFORMATION** 

# EUROTEC L4-2UP REVERSE OSMOSIS PLANT

- DEMINERALIZED WATER AT INLET WATER PRESSURE
- REDUCES THE ORGANIC CONTENT OF THE WATER
- SUITABLE FOR MINOR
  WATER CONSUMPTION
- EASY-TO-CHANGE MEMBRANE FILTERS
- ELECTRONIC QUALITY CONTROL
- CONTINUOUS OPERATION
- FOR WALL MOUNTING



## APPLICATION FIELDS

- FEEDWATER FOR HUMIDIFYING
- WATER FOR RINSE AND WASHING PROCESSES
- RINSE WATER FOR DISH WASHING MACHINES
- FEEDWATER FOR CUTTING COOLANT
- PUBLIC AND PRIVATE LABORATORIES



The EuROtec reverse osmosis plant is made of spiral-wound thin film membranes of polyamide. The plant carries out two processes simultaneously. The reverse osmosis process demineralizes the water, and the ultra filtration process reduces the content of organic matters, pyrogenes and bacteria in the water.

#### **DEMINERALIZATION**

By means of the inlet water, the raw water is led into the osmosis filters. The pressure forces 30-50% of the water through the membrane filters that retain 95-99% of the salts in the water. The concentrated salts are run to drain.

#### **POLISHING**

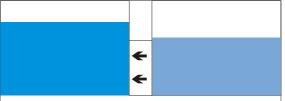
If demineralized water with a neutral pH-value or with a very low conductivity is required, it is necessary to polish the water in a mixed-bed ion exchange plant (see separate leaflet).

## **QUALITY CONTROL**

The conductivity of the water is displayed on the conductivity meter. During standstill the water in the membrane filters acquires a high conductivity. However, the conductivity decreases rapidly, as soon as the plant is returned to operation and thus supplies water again.

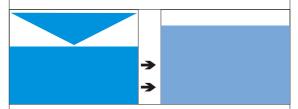
## **CHANGING OF MEMBRANE FILTERS**

Depending on the hardness and the content of carbonic acid in the inlet water, the membrane filters might clog and therefore eventually must be changed. Often it turns out to be sufficient only to change the membrane filter placed at the end of the series, as the risk of precipitation is biggest there.



#### **OSMOSIS**

If an osmosis membrane separates two liquids with a different salt concentration, the water from the liquid with the low concentration will pass through the membrane until the salt concentration is equalized on each side of the membrane.



## **REVERSE OSMOSIS**

If pressure is applied to the liquid with the high salt content, the water current is reversed and the demineralized water is forced through the membrane.

#### **SPECIFICATIONS**

Flow * 30-50 l/h
Connections:      Inlet      DN15 / 20 mm PVC        Outlet      DN15 / 20 mm PVC        Drain      DN15 / 20 mm PVC
Measures:      Height    1200 mm      Length    560 mm      Depth    140 mm

\* Operating pressure: 3 bar.

Salt content of the feedwater: 500 mg/l.

Temperature: 10° C. Recovery: 30-50%.



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